



# Synthesis of heterotrimetallic [Al(III);Sn(II);Ti(IV)]- $\mu$ -oxo-*isopropoxide* and heterotrimetallic [Al(III);Sn(II);Ti(IV)]- $\mu$ - oxo- mixedalkoxides

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## Abstract

Equimolar reaction of tin diacetate and aluminium *isopropoxide* in xylene yields [Sn(OAc)OAl(O-*i*-Pr)<sub>2</sub>] which on further reaction with titanium *isopropoxide* in 1:1 molar ratio affords heterometallic [Al(III);Sn(II);Ti(IV)]- $\mu$ -oxo-*isopropoxide* with continuous liberation of isopropyl acetate. The isopropoxy substitution reaction of  $\mu$ -oxo compound with cyclic alcohols such as cyclohexanol (HCA<sup>1</sup>) and Cycloheptanol (HCA<sup>2</sup>) in stoichiometric ratios 1:1 and 1:2 in refluxing benzene gives compound of the type [SnO<sub>2</sub>TiAl(O-*i*-Pr)<sub>5-n</sub>(CA<sup>1</sup>)<sub>n</sub>] and [SnO<sub>2</sub>TiAl(O-*i*-Pr)<sub>5-n</sub>(CA<sup>2</sup>)<sub>n</sub>]. The  $\mu$ -oxo compound has been characterized by elemental, spectral analysis (IR, <sup>1</sup>H, <sup>13</sup>C, <sup>119</sup>Sn and <sup>13</sup>Al NMR) and molecular weight measurement. The derivatives has been characterized by elemental, liberated isopropanol and spectral analysis (IR, <sup>1</sup>H, <sup>13</sup>C NMR).

## Introduction

Metal alkoxides are nowadays largely employed for preparing ceramic materials, for thin coating films and for supports and catalysts preparation using in the different cases the sol-gel technique or the chemical vapour deposition.<sup>1-2</sup> Applications of metal alkoxides to biology and materials science are very attractive and fast growing research areas. Among the many aspects being studied, the preparation of heteronuclear molecules potential single-source precursors of high technology mixed-metal oxides is one of the most challenging.<sup>3-5</sup>

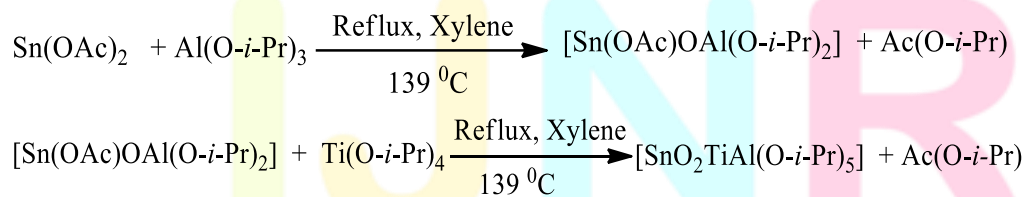
Alkoxides are considered to be suitable precursors for super or semi-conducting, ferroelectric, dielectric and even biocompatible oxide materials<sup>6,7</sup> over other precursors such as metal nitrate, acetate, monodispersed metal hydrous oxides, mainly due to the ease of their purification, solubility in organic solvents, volatility and their extremely facile hydrolyzability. The uses of heterometallic alkoxides as single-source molecules precursors for synthesis of oxides have seen a rapid growth during the last two decades. The control of particle size and the morphology of the oxide are of crucial importance nowadays both from the fundamental and industrial point of view<sup>8</sup>. The mixed metal oxides prepared from heterometallic- $\mu$ -oxoalkoxides<sup>9-12</sup> have been used for absorbing harmful chemicals<sup>13</sup> and gases such as SO<sub>2</sub>, CCl<sub>4</sub> and decontaminating chemical warfare agents<sup>14</sup>. The alkaline earth metal titanates like barium titanate, calcium titanate (CaTiO<sub>3</sub>), strontium titanate (SrTiO<sub>3</sub> and Ba<sub>x</sub>Sr<sub>1-x</sub>TiO<sub>3</sub>) due to their exceptional properties expose potential applications in multilayer ceramic capacitors, electro-optic, dielectric and piezoelectric devices<sup>15-18</sup>.

The above features underline the importance and utility of  $\mu$ -oxo compounds, it was therefore considered worthwhile to synthesize heterotrimetallic [Al(III);Sn(II);Ti(IV)]- $\mu$ -oxo-isopropoxide and heterotrimetallic [Al(III);Sn(II);Ti(IV)]- $\mu$ -oxo-mixedalkoxides

## Experimental methodology

### *Synthesis of heterotrimetallic [Al(III);Sn(II); Ti(IV)]- $\mu$ -oxo-isopropoxide*

The [Sn(OAc)OAl(O-*i*-Pr)<sub>2</sub>] compound was synthesized by refluxing the Sn(OAc)<sub>2</sub> and Al(O-*i*-Pr)<sub>3</sub> in 1:1 molar ratio in xylene. The compound [Al(III);Sn(II)]- $\mu$ -oxo-isopropoxyacetate (3.169g, 9.356 mmol) and titanium isopropoxide (2.656g, 9.356 mmol) were refluxed in 1:1 molar ratio in xylene to obtain heterotrimetallic [Al(III);Sn(II);Ti(IV)]- $\mu$ -oxo-isopropoxide. The reaction takes place in two steps and can be represented as shown below:



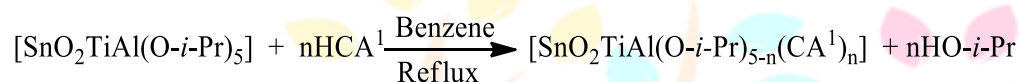
The isopropyl acetate formed during the reaction was distilled off continuously from 78 °C to boiling point of xylene (139 °C) for about 8 hrs on a fractionating column. The excess of the solvent was removed under reduced pressure resulting in deep yellow highly viscous transparent solid product, highly susceptible to hydrolysis and soluble in common organic solvents such as benzene, toluene, chloroform and carbon tetrachloride etc. [Yield: 96 %].

Analysis found (calcd) : O-*i*-Pr : 0.621g (0.60g); Sn 22.28 (22.80); Ti : 8.62 (8.12); Al : 5.18 (4.95).

Molecular weight measurements carried out in dry benzene using cryoscopic method suggests dimeric nature of the compound. The  $\mu$ -oxo compound and benzene were taken in 1:10 ratio. A depression in freezing point of 1.66 was observed and the corresponding molecular weight of the  $\mu$ -oxo compound was found 1035.12.

*Synthesis of 1:1 heterotrimetallic [Al(III);Sn(II);Ti(IV)]- $\mu$ -oxo-mixedalkoxides*

To the compound [SnO<sub>2</sub>TiAl(O-*i*-Pr)<sub>5</sub>] (0.352 g, 0.676 mmol) is added cyclohexanol (0.0492 g, 0.492 mmol) in 50 ml benzene in a flask connected to short distillation column and refluxed for 4 hrs at ~ 100 °C. The reaction can be represented as:



n = 1, HCA<sup>1</sup> = cyclohexanol

The *isopropanol* liberated during the reaction was distilled off azeotropically and its amount was estimated oxidimetrically in order to check the progress of reaction. After the completion of reaction the excess of the solvent was removed under reduced pressure to get viscous yellowish red product dried at 45 °C/1mm. All the derivatives were found to be reddish yellow viscous liquid, soluble in common organic solvents and susceptible to hydrolysis and decomposes on heating above 200 °C.

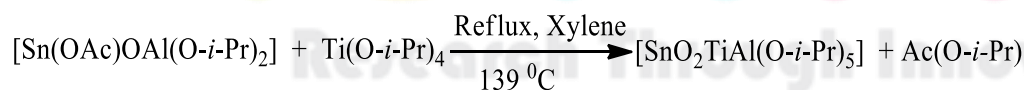
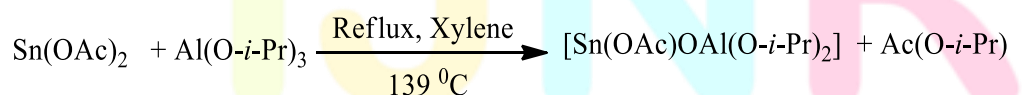
Similar procedure was adopted for the reactions of [SnO<sub>2</sub>TiAl(O-*i*-Pr)<sub>5</sub>] with cyclohexanol and cycloheptanol in different molar ratios. The details are given in tables (**Table-1**) along with analytical data.

**Table-1: Analytical data**

S.No	Compound g(mmol)	Ligand g(mmol)	Molar Ratio	Refluxing time	Product g(%)	Anal. Calcd. (found)			
						HO- <i>i</i> -Pr g	Sn (%)	Ti (%)	Al (%)
1	[SnO <sub>2</sub> TiAl(O- <i>i</i> -Pr) <sub>5</sub> ] 0.352 (0.676)	HCA <sup>1</sup> 0.0492 (0.492)	1:1	4	[SnO <sub>2</sub> TiAl(O- <i>i</i> -Pr) <sub>4</sub> (CA <sup>1</sup> )] 0.304 (80.3)	0.041 (0.04)	21.17 (20.82)	8.54 (8.05)	4.83 (4.50)
2	[SnO <sub>2</sub> TiAl(O- <i>i</i> -Pr) <sub>5</sub> ] 0.349 (0.670)	HCA <sup>1</sup> 0.097 (0.97)	1:2	5	[SnO <sub>2</sub> TiAl(O- <i>i</i> -Pr) <sub>3</sub> (CA <sup>1</sup> ) <sub>2</sub> ] 0.333 (82.7)	0.08 (0.078)	19.74 (19.56)	7.97 (7.65)	4.50 (4.10)
3	[SnO <sub>2</sub> TiAl(O- <i>i</i> -Pr) <sub>5</sub> ] 0.358 (0.688)	HCA <sup>2</sup> 0.057 (0.50)	1:1	4	[SnO <sub>2</sub> TiAl(O- <i>i</i> -Pr) <sub>4</sub> (CA <sup>2</sup> )] 0.320 (81.2)	0.041 (0.04)	20.66 (20.10)	8.33 (7.98)	4.71 (4.25)
4	[SnO <sub>2</sub> TiAl(O- <i>i</i> -Pr) <sub>5</sub> ] 0.363 (0.697)	HCA <sup>2</sup> 0.115 (1.015)	1:2	5	[SnO <sub>2</sub> TiAl(O- <i>i</i> -Pr) <sub>3</sub> (CA <sup>2</sup> ) <sub>2</sub> ] 0.365 (83.4)	0.083 (0.080)	18.88 (18.35)	7.62 (7.31)	4.30 (3.92)

**Result and discussions:**

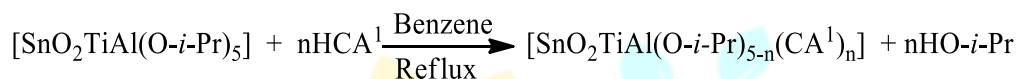
Equimolar reaction of tin diacetate and aluminium *isopropoxide* in xylene yields [Sn(OAc)OAl(O-*i*-Pr)<sub>2</sub>] which on further reaction with titanium *isopropoxide* in 1:1 molar ratio affords heterometallic [Al(III);Sn(II);Ti(IV)]- $\mu$ -oxo-*isopropoxide*. The *isopropyl acetate* formed during the course of reaction was continuously removed in the temperature range 78-139 °C (i.e. up to the boiling point of xylene). The reaction takes place in two steps and can be depicted as shown below:



The above reactions involve the substitution of both the acetyl groups is confirmed by oxidimetrically estimating the *isopropoxy* groups in the  $\mu$ -oxo compound. The  $\mu$ -oxo compound is a deep yellow viscous transparent product, highly susceptible to hydrolysis and soluble in common organic solvents such as benzene, toluene, chloroform and carbon tetrachloride etc.

In order to get the information regarding the nature and structure of  $[\text{SnO}_2\text{TiAl}(\text{O-}i\text{-Pr})_5]$ ,  $[\text{Al}(\text{III});\text{Sn}(\text{II});\text{Ti}(\text{IV})]$ - $\mu$ -oxo-mixedalkoxides have been prepared by the reaction of  $[\text{Al}(\text{III});\text{Sn}(\text{II});\text{Ti}(\text{IV})]$ - $\mu$ -oxo-*isopropoxide* with cyclic alcohols such as cyclohexanol ( $\text{HCA}^1$ ) and Cycloheptanol ( $\text{HCA}^2$ ) in stoichiometric ratios 1:1 and 1:2 in refluxing benzene.

The products of the type  $[\text{SnO}_2\text{TiAl}(\text{O-}i\text{-Pr})_{5-n}(\text{CA}^1)_n]$  and  $[\text{SnO}_2\text{TiAl}(\text{O-}i\text{-Pr})_{5-n}(\text{CA}^2)_n]$  are obtained as a result of the reactions of  $\mu$ -oxo-*isopropoxide* compound with cyclohexanol and cycloheptanol respectively. The reactions of  $\mu$ -oxo-*isopropoxide* compound with cyclohexanol can be represented as follows:



$n = 1-2$ ,  $\text{HCA}^1 = \text{cyclohexanol}$

Similar procedure was adopted for the reactions of  $[\text{SnO}_2\text{TiAl}(\text{O-}i\text{-Pr})_5]$  with cyclohexanol and cycloheptanol in different molar ratios. The *isopropanol* liberated during the course of reaction was collected azeotropically (*isopropanol*-benzene) and estimated oxidimetrically<sup>19</sup> to check the progress of reaction. It has been found that only two out of five *isopropoxy* groups of the compound  $[\text{SnO}_2\text{TiAl}(\text{O-}i\text{-Pr})_5]$  could be replaced. The three *isopropoxy* groups could not be replaced even on refluxing an excess of cyclic alcohols with  $[\text{SnO}_2\text{TiAl}(\text{O-}i\text{-Pr})_5]$  for a long time (38 hrs). All the derivatives were found to be redish yellow viscous liquid, soluble in common organic solvents and susceptible to hydrolysis and decomposes on heating above 200 °C.

### Infrared Spectral Studies

A strong band observed at 1630  $\text{cm}^{-1}$  due to C=O stretch in the IR spectrum of tin acetate is absent in the spectrum of  $[\text{Al}(\text{III});\text{Sn}(\text{II});\text{Ti}(\text{IV})]$ - $\mu$ -oxo-*isopropoxide* indicates the complete removal of acetate groups in the  $\mu$ -oxo compound.<sup>20</sup>

The spectrum of  $\mu$ -oxo-*isopropoxide* shows absorption bands in the region  $\sim 1365\text{-}1350 \text{ cm}^{-1}$ ,  $\sim 1170 \text{ cm}^{-1}$  and  $1125\text{-}1020 \text{ cm}^{-1}$  are the characteristics of *gem*-dimethyl<sup>21</sup> portion and combination band  $\nu(\text{C-O} + \text{O-}i\text{-Pr})$  of the terminal and bridging *isopropoxy* groups respectively. A band appearing at approx.  $950 \text{ cm}^{-1}$  is assigned to  $\nu(\text{C-O})$  stretching of bridging *isopropoxy* groups.<sup>21,22</sup> Bands observed below  $700 \text{ cm}^{-1}$  are due to M-O stretching in  $\mu$ -oxo compound.

The IR spectra of cyclic alcohol derivatives of  $[\text{SnO}_2\text{TiAl}(\text{O-}i\text{-Pr})_5]$  shows absorption bands in the region  $1360\text{-}1340 \text{ cm}^{-1}$  which are the characteristics of *gem*-dimethyl portion of *isopropoxy* group. A number of bands are observed in the range  $1165\text{-}1150 \text{ cm}^{-1}$  and  $1135\text{-}1115 \text{ cm}^{-1}$  due to combination band  $\nu(\text{C-O} + \text{O-}i\text{-Pr})$  of the terminal and bridging *isopropoxy* groups respectively. No peak is observed at  $\sim 1165 \text{ cm}^{-1}$  in the

spectrum of 1:2 derivative of  $\mu$ -oxo compound indicates the absence of terminal *isopropoxy* group. A band appeared at approx.  $950\text{-}925\text{ cm}^{-1}$  is due to  $\nu(\text{C-O})$  stretching of bridging *isopropoxy* group.<sup>21,22</sup> A broad band observed at  $\sim 3350\text{ cm}^{-1}$  in the spectra of cyclic alcohols due to  $\nu(\text{O-H})$  stretch is found absent in the spectra of  $\mu$ -oxo-mixedalkoxides indicates the deprotonation of cyclic alcohols. A number of vibrations are observed around  $670\text{ cm}^{-1}$  are due to M-O stretching in  $\mu$ -oxo compound and its cycloalcoholates.

## NMR Spectral Studies

### <sup>1</sup>H NMR Spectra

A peak at  $\delta 2.1$  ppm in tin diacetate due to methyl protons of the acetate groups was absent in the  $\mu$ -oxo compound  $[\text{SnO}_2\text{TiAl}(\text{O-}i\text{-Pr})_5]$  confirms the replacement of the acetyl groups. The <sup>1</sup>H NMR spectra of the compound  $[\text{SnO}_2\text{TiAl}(\text{O-}i\text{-Pr})_5]$  shows a number of peaks between 0.8-1.7 due to the intermixing of terminal and bridging methyl protons of *isopropoxy* groups.<sup>23</sup> A multiplet centered at  $\delta 4.4$  ppm is observed in the spectra of  $\mu$ -oxo-*isopropoxide* due to the methine protons of *isopropoxy* groups.<sup>24</sup>

<sup>1</sup>H NMR spectra of cycloalcoholates derivatives of  $[\text{SnO}_2\text{TiAl}(\text{O-}i\text{-Pr})_5]$  - $\mu$ -oxo-*isopropoxide* show a number of peaks centered at  $\delta 1.2$  ppm due to the intermixing of terminal and bridging methyl protons of *isopropoxy* groups. A broad multiplet centered at  $\delta 4.2\text{-}4.5$  is due to methine proton of *isopropoxy* groups.<sup>25</sup> In the 1:2 derivatives the multiplet was not as broad as in 1:1 derivatives indicates the presence of only bridging *isopropoxy* groups.

### <sup>13</sup>C NMR Spectra

The <sup>13</sup>C NMR Spectra of compound  $[\text{SnO}_2\text{TiAl}(\text{O-}i\text{-Pr})_5]$  display two prominent peaks between  $\delta 27.7$  ppm and  $\delta 28.4$  ppm assignable to the methyl carbon of terminal and bridging *isopropoxy* groups. Two peaks are observed at  $\delta 64.4$  ppm and  $\delta 64.7$  ppm due to methine carbons of two different *isopropoxy* groups.<sup>26</sup>

The <sup>13</sup>C NMR spectra of 1:1 cyclic alcohol derivatives of  $\mu$ -oxo-*isopropoxide* compound show two prominent peaks between  $\delta 25.3\text{-}26.1$  ppm and  $\delta 26.4\text{-}28.8$  ppm assignable to methyl carbon of terminal and bridging *isopropoxy* groups. The two peaks observed at  $\delta 64.1$  ppm and  $\delta 64.5$  ppm assignable to methine carbon of *isopropoxy* groups in the derivative. The spectra of 1:2 cycloalcoholates exhibit a single peak at  $\delta 69.2$  ppm in place of two signals observed at  $\delta 64.1$  ppm and  $\delta 64.5$  ppm in 1:1 derivative<sup>25</sup> suggest the presence of only bridging *isopropoxy* groups. Moreover, the two signals are observed at  $\sim \delta 36.1$  ppm and  $\sim \delta 82.2$  ppm due to the methylene and methine carbon of the cycloalkoxy group in all the derivatives.

## $^{119}\text{Sn}$ NMR Spectrum

The  $^{119}\text{Sn}$  NMR spectrum of  $[\text{Al(III);Sn(II);Ti(IV)}]_{\mu\text{-oxo-isopropoxide}}$  exhibits a sharp signal at  $\delta$  74.52 assignable to the tetra coordination about Sn(II).<sup>27</sup>

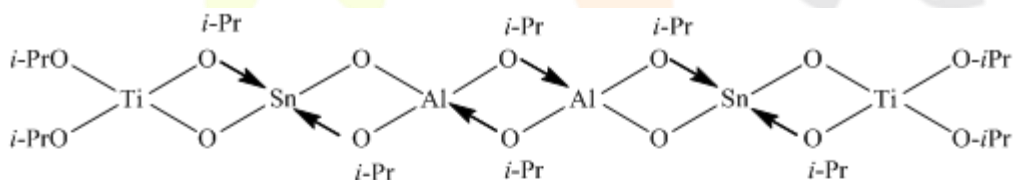
## $^{27}\text{Al}$ NMR Spectra

The  $^{27}\text{Al}$  NMR Spectra of  $[\text{SnO}_2\text{TiAl(O-}i\text{-Pr)}_5]$  and cycloalcoholate derivatives shows a singlet at  $\delta$  70.16 ppm indicating at tetrahedral environment about the Al atom and is surrounded by four oxygen atoms.<sup>28</sup>

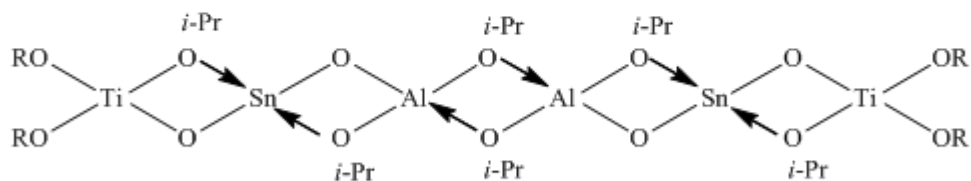
## Molecular Weight Determination

Molecular weight measurements carried out in dry benzene using cryoscopic method suggests dimeric nature of the compound

On the basis of above studies the following tentative structures can be assigned to  $[\text{Al(III);Sn(II);Ti(IV)}]_{\mu\text{-oxo-isopropoxide}}$  and  $[\text{SnO}_2\text{TiAl(O-}i\text{-Pr)}_3(\text{OR})_2]_{\mu\text{-oxo-mixedalkoxide}}$  (**Fig 1 and 2**), in which the lone pair oxygen atom forming  $\mu\text{-oxo}$  bridges probably play important role in fulfilling the vacant coordination sites on the central tin atom.



**Fig. 1:**  $[\text{SnO}_2\text{TiAl(O-}i\text{-Pr)}_5]$



**Fig. 2:**  $[\text{SnO}_2\text{TiAl(O-}i\text{-Pr)}_3(\text{OR})_2]$

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