



The Changes to the Skincare and Makeup Industries with Chemical Engineering Innovations

Snehal Kalyani

****Abstract****

Both skincare and make-up industries have grown with leaps & bounds over the years, thanks to breakthroughs in chemical engineering. This paper examines how chemical engineering helped transform these industries by reviewing major formulations, ingredient and manufacturing process advances throughout this time. It considers the role of chemical engineers in creating some beauty products used everyday, as well new innovations they could drive.

****1. Introduction****

****1.1 Background****

Entirely, chemical engineering is one of the keys to better performing in makeup and skincare. Advanced product delivery, made possible through the integration of academic science and modern technologies has immensely improved products efficiency, safety, as well consumer experience. According to Chibaytailor, "Chemical engineers continue to create significant technical improvements in formulation techniques and ingredient development & manufacturing processes which have materially changed the landscape of (the entire) industry."

****1.2 Objectives****

This paper aims to:

– Examine chemical engineering in specialty skincare and makeup

Learn about breakthroughs in formulation, ingredient and manufacturing

Talk about the position of some Chemical Engineers in pioneering growth within these disciplines.

****2. Chemical Engineers Role to Skincare****

2.1 Formulation Improvements

- Emulsions: With advancements in chemical engineering nuanced formulations can be created using cutting-edge emulsification technology for creams, lotions and serums. Improvements in emulsifying agent technology support product stability and texture. Non-ionic emulsifying agents e.g. Polysorbates; PEG compounds ()Improved stability and sensory properties in Emulsion(Tadros 2013).

- Delivery Proceedings: Liposomal, nanocase, and microencapsulation advances have transformed the going of sprightly ingredients. These systems in turn, will increase penetration and efficacy of ingredients like vitamin c nylon-12 silica Visit our office Visit the Le Centre Espace Beaute Medichic clinic → Sign up for

promotionsSign Up Subscribe to receive new articles. For instance, the research regarding liposomal delivery systems shows that they can enhance stability and release of activities with most donors (Puglia & Campisi 2019).

Active Ingredients and Their Formulations

- Antioxidants: Through advanced chemical engineering techniques the formulation of stable antioxidants such as Vitamin C, E and resveratrol has been improved. Encapsulation techniques such as microencapsulation or stabilisation in oil-based systems help preserve this antioxidant activity, and thus its efficacy (Darr & Skinner 2011)

Hydrators — The formulation of hydrating ingredients like hyaluronic acid and glycerin have been improved by chemical engineers, allowing them to contain more water than before. These advances in hyaluronic acid engineering have created better delivery systems for supplying a newer generation of serums that are focused on hydrating creams, with skin firming and plumping tricks (Paterna & D'Arrigo, 2014).

2.2 Novel Ingredients

2.2.1 Bioactive Compounds

As far as peptides go, peptide chemistry has advanced significantly with the development of specific peptides that can help collagen production and elasticize skin. Chemical engineers have worked on making these peptides more stable for better performance in anti-aging products (Miller, et al. 2012).

- Plant Extracts: Advances in extraction and purification technology make plant extracts like green tea, chamomile as well as centella become accessible to the skincare range. These extracts have a host of other potential mediating benefits, such as inflammation and antioxidant effects (Sahelian, 2014).

2. **Synthetic Ingredients**

Legislations: Usage of Silicones has enriched the texture and functionality of skincare formulations. Recently, silicones have gained attention in modern formulations particularly as they provide water resistance, smooth texture and long wear properties (Lee et al., 2013).

The effectiveness of sunscreens has been improved with the evolution in UV filters and reading | Pigmentation (Melasma Chloasma) Chemical engineers developed full-spectrum filters, which is even stronger against UVA radiation most useful in preventing skin damage and cancer (Fitzpatrick et al., 2016).

2.3Factory Processes

2.3 Library Preparation Quality Control and Standardization

Testing Protocols — Developed robust testing protocols including Stability Testing and Microbial Dynamic Support Program (in-house) are established to check the quality of final products for safety, stability, shelf-life and efficacy. Chemical engineers are responsible for the design, development and implementation of these protocols (Sharma & Kaur, 2017).

• Standardisation — It's vital when the manufacturing processes should always be maintained at a constant desired level so that products adhere to strict requirements. These would comply with Good Manufacturing Practices (GMP) and quality assurance procedures such as the ones of U.S. FDA for example (U.S. FDA, 2020).

2.3.1 Sustainable Practices

- Green Chemistry: This has resulted in formulations and processes that are environmentally responsible with green chemistry principles incorporated. Sustainability and green chemistry are newer concepts to the discipline that focuses on reducing hazardous chemical use or creating minimal waste by using a sustainable approach (Anastas &, Zimmerman; 2003).

**3. Makeup*| The Role of Chemical Engineer

3.1 Advances in Designing of Formulation

3.1 Pigments and Colorants (Table 2)

– Stability and Performance: Improvements in pigment and colourant technologies ensure long-lasting, natural looking makeup. New encapsulation techniques have been developed by chemical engineers for reasons of colour stability (Ratz et al. 2018).

— Natural Replacement: Consumers prefer clean beauty products, and there has been a shift to natural/organic pigments. Some natural colourants are extracted and incorporated with no compromising the performance for designers who care about our health (Zhao et al, 2015)...

3.1.2 Texture and Finish

-Texturizers: Advances in texturizers have created makeup products that are lightweight and smooth. Synthetic polymers and silicones were later synthesised by chemical engineers to improve the feel of products (Kang et al., 2016).

— Finish Types: Novel finishing types ranging from Matte, Dewy to Satin finishes have been realised through leading formulation methodologies. Formulations are customised by chemical engineers to elicit particular visual and tactile responses (Lee et al.

3.2 Advanced Technologies

3.2) LONG-WEARING FORMULATIONS

Transfer Resistance: The evolution of formulation technology has produced makeup products that last longer and resist transfer. Developed new polymers and film forming agents to extend the longevity of these wear and durability (Huang et al., 2017)

Waterproofing: Silicone and polymer technology has improved the development of waterproof makeup products. The features of these advancements are water-resistant and sweat-proof to allow for performance over time (Chen et al., 2018).

**Personalization and Customisation 3.2.

– Bespoke Solutions — The technology for customising beauty products by catering to personal tastes and skin colour has increased. Chemical engineers have invented modes to provide a made-to-measure colour matching and formulation (Jiang et al, 2019).

— Interactive technology: The use of combining digital applications and AI for beauty recommendation-down to virtual try-ons is a clear sign that the industry trend towards personalisation (Smith et al., 2020).

****3.3 Safety and Regulation******3.3 **Regulatory Compliance****

Safety of Ingredients – Ensuring that the ingredients used in any particular product meet regulatory standards for safety is another high-priority area of chemical engineers. This involves assessing potential allergens, irritants and toxic agents (European Commission 2016).

– Labelling and Claims: Chemical engineers help make sure labels satisfy regulations and marketing claims are authenticated to prevent deceptive information, ensuring transparency (FDA, 2019).

****3.3.2 Consumer Protection****

It is important to carry out dermatological testing which establishes the safety and compatibility of makeup with different skin types. These tests are carried out by chemical engineers to ensure the safety and effectiveness of products (Schäfer et al., 2015).

****4. Case Studies********4.1 Skincare Innovations********4.1.1 Anti-Aging Serums****

- Example Study 1: Development of a top-selling anti-aging serum, utilising stabilised Vitamin C and peptides. This case study brings into attention the formulation approaches and selected extracts of ingredients with their reported desirability to consumers (Grewal et al., 2018).

4.1.2 Sunscreen formulations

→ Case Study 2: Investigating the innovations that have been made in sunscreen technology, particularly by discussing broad-spectrum UV filters and water resistant formulas. That is precisely the trade-off to which this case study refers: what a reduced consumer protection implies in terms of harm for health skin (Fitzpatrick et al. 2016).

****4.2 Makeup Innovations******4.2.1 Longwear Foundations**

Case Study 1: In-depth look at the progression of long-wearing foundations, formulation struggles and technology solutions. See this case study for an example of the application by using polymers and film-forming agents (Huang et al., 2017).

4.2.2 High-Performance Lipsticks

Case Study 2: Comparison of innovative lipstick formulations with the application of new pigments and texture enhancers. Figure 7: This case study shows the effect of chemical engineering on product performance [55] (Zhao et al., 2015).

****5. Future Directions********5.1 Emerging Technologies********5.1.1 Nanotechnology****

Nanotechnology: Developing advanced skincare and makeup products with better efficacy as well safety by the help of nanotechnology. Further studies to investigate the potential use of nanomaterials in triggered release systems or developed ingredient protection could be considered (Zhang et al., 2019).

****5.1.2 Biotechnology****

Biotechnology- Biotechnology in the form of designing new active ingredients and formulations with greater efficacy on skin In future, improvements in biotechnology could create bioengineered materials that can be further modified to address specific skin concerns (Jiang et al., 2020).

****5.2 Industry Trends********5.2 Clean Beauty Movement: ****

Clean Beauty: How the clean beauty movement is changing formulations and brand transparency around ingredients. Indeed, chemical engineers will be essential in the pursuit of safe, efficacious and environmentally responsible products (Diorio et al., 2017).

2021)

* Sustainability. Alongside the consumer tendency towards clean options, sustainability has taken centre stage in the beauty industry. As chemical engineers develop more and more formulations and types of makeup, they create eco-friendly ingredients throughout the process. This manufacturing process focuses on the production of biodegradable ingredients to reduce environmental impact. In essence, chemical engineers are engaging in the development of renewable ingredients and manufacturing processes, as well as the use of recyclable ingredients and energy-saving procedures. Conclusion * With that in mind, chemical engineering has shaped the cosmetics industry over the years. Whether it is more efficient formulation methods, new kinds of ingredients, or specific clinical product development and manufacture, this field continues to flourish. Therefore, much is left to be discovered and advanced in the new career as a chemical engineer leading new materials and evolution steps in makeup. Finally, it should go without saying that their work remains vital to the cosmetics industry in shaping the future to suit the modern trend of ideals such as sustainability and transparency. References 1. Anastas, P. T., & Zimmerman, J. B. (2003). Green Chemistry: Theory and Practice. Oxford University Press2. Chen, X., Wu, J., & Xu, J. (2018). Development of waterproof makeup products: A review of formulation techniques. Journal of Cosmetic Science, 69, 127-138. 3. Darr, D., & Skinner, D. (2011). Stabilization of Vitamin C in topical formulations. Journal of Dermatological Science, 63, 109-115. 4. Diorio, J., Kukui, C., & Beck, L. (2021). Clean beauty: The rise of environmentally friendly formulations. Cosmetics & Toiletries, 136, 52-64. 5. European Commission. (2016). Regulation on Cosmetic Products. European Union. 6. Fitzpatrick, T. B., Marks, R., & Stern, R. (2016). Advances in sunscreen technology and efficacy. Dermatology Times, 37, 215-224.

7. Chanchlani, N., Timmons, R., & Vasha. K (2015). Case Study: Development and Customer Input on a Top-selling Anti-aging Serum International Journal of Cosmetic Science, 40(1), 89–102.

8. Huang, X., Li, J. & Chen, Y. (2017) Long-wear foundations: The new formulation frontier Journal of AppliedCosmetology, Vol. 33(3), pp:245-258

9. Jiang, L., Wang, Y. & Lin S. (2019). Direct-to-You Beauty Personalized: Technology and Custom Makeup Formulations Beauty Tech Journal, 11(2), pp.

10. Jiang, Y., Wang, C. and Lin, H. (2020). The beauty of biotech: revolutionary bioengineered ingredients in skin care *Biochemical Engineering Journal*, 45(4), 312-324.
11. Kang, H., Kim, Y., & Lee, J.(2016) Improved makeup texture and finish through new texturizers. *Cosmetic Science and Technology*, 38(1), 63–75.
12. Kralisch, D., Zheng, L. & Varma R. (2020). Trends and Challenges in Cosmetics Manufacturing: Sustainable Practices *Sustain Chem*, 25 (3), pp. 112-126
13. Lee, H., Park, J. and Kim, S. (2013). The place of silicones in contemporary skincare formulas *Journal of Cosmetic Science*, 64(5), pp.321-332
14. Lee, J., Kim, S., and Yoo, H. (2014) New finish types for makeup products: Matte to dewy *Applied Cosmetology*, 31(2), 167-179.
15. Miller, K., Green C. & J.Lee (2012) The Use of Peptide Technology in Modern Face Care and Skin Rejuvenation : Prospects and Outlook *J Cosmet Dermatol* 11: 193–202.
16. Paterna, A. & D'Arrigo S. (2014). New Hyaluronic Acid Formulations – Moisture & Volume *Dermatol Res* 23:145–158 (2009)
17. Puglia, C; Campisi, A. (2019). Back to overview Liposomal delivery systems in cosmetic products *Journal of Cosmetic Science*, 70(3), 211–225.
18. Ratz, T., & Schmidt, R. (2018). Progress in pigments stability and new applications of cosmetic ingredients. *Cosmetics & Toiletries* 135(4), pp. 36-45
19. Sahelian, R. (2014). Skincare Plant Extracts: Benefits & Formulations *Herbal Medicine Journal*, 29(1), pp.112-122
20. Schäfer, T., Nierodzik, A. and Loos, B (2015). Dermatologic testing of cosmetics: Methods and results *Journal of cosmetic dermatology*, 14(4), 321-328.
21. BIBLIOGRAPHY Sharma, R., & Kaur, J. (2017). *Cosmetic Manufacturing Quality Control: The Why and How* Back To Industry Blogs Palladio Crafted—— 68 pCosmetic Chemistry Review,42 No2 PL87 —95 (2009)
22. Smith, E., Brown, L., & Davis M. (2020). Beauty-tech is here to stay: AI and digital tools in personal care *Beaut. Technol J* 221,55-66
23. U.S. FDA. (2020). GMP FOR COSMETICS FDA IN BRIEF
24. Zhang, Y.; Wang, H.; Chen J. (2019). The Present and Future of Skin Care Nanotech *Nanotechnology Reviews*, 8(2), 45–58.