



# Microemulsion

**Karale M.1\*, Tandale R.2\* , Bavage S.B.3\***

1,2Department of Pharmaceuticals , Latur College of Pharmacy Hasegaon, Tq. Ausa, Dist.Latur 413512, Maharashtra. India.

3Department of Pharmacognosy, Latur College of Pharmacy Hasegaon, Tq Ausa, Dist. Latur413512, Maharashtra, India.

## ABSTRACT:-

Improving the bioavailability of drugs is one of the biggest challenges in drug formulation. Among various approaches, microemulsion, which is a clear, stable, isotropic mixture of oil, water, and surfactant, has gained more attention due to increased oral bioavailability, protection of labile drug, control of drug release, enhancement of drug solubility, and reduction of patient variability. This review concerns the fundamental work characterizing the physicochemical behavior of microemulsions that needs to be done before they can live up to their potential as multipurpose drug carriers. In order to appreciate the potential of microemulsions as delivery vehicles, this review provides an overview of the formation, phase behavior, characterization of microemulsions and their application in various drug delivery routes.

**KEYWORDS:-** microemulsion, phase behavior, drug delivery, Solubilization.

## INTRODUCTION:-

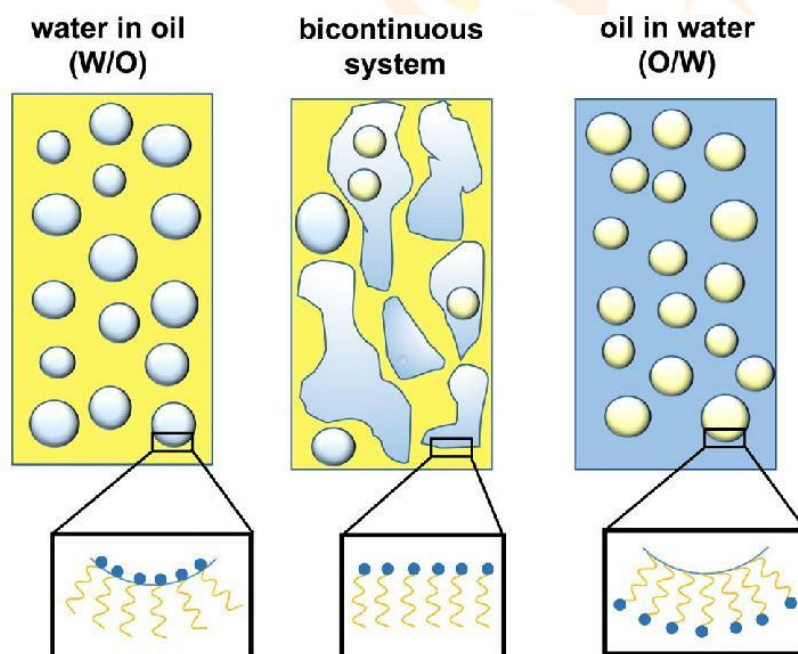
The term microemulsion, also called transparent emulsion, swollen micelle, micellar solution, and solubilized oil, was first used by Jack H. Shulman in 1959. Microemulsions are defined as thermodynamically stable, transparent (translucent) dispersions of oils and water that are stabilized by an interfacial film of molecules surfactants. The surfactant may be pure, mixed, or combined with a cosurfactant such as a medium chain alcohol (eg, butanol, pentanol). These homogeneous systems, which can be prepared in a wide range of surfactant concentrations and oil-to-water ratios (20-80%), are all low-viscosity liquids. Microemulsions are easily distinguished from normal emulsions by their transparency, low viscosity and above all by their thermodynamic stability and ability to spontaneously form<sup>2</sup>.

Microemulsion systems consisting of at least 30% oil, 1 to 30% nonionic surfactant system with a hydrophilic lipophilic balance, HLB, containing between 9 and 18, 20% cosolvent and at least 30% water can form spontaneously and are therefore thermodynamically stable. For this reason, microemulsion systems have a theoretically infinite shelf life under normal conditions in contrast to the limited shelf life of macroemulsions. Furthermore, the droplet size in such microemulsions remains constant and ranges from 100-1000 Å (10-100 nm) and has a very low oil/water interfacial tension. Because the droplet size is less than 25% of the wavelength of visible light, microemulsions are transparent<sup>3,4</sup>.

Three distinct microemulsion solubilization systems that can be used for pharmaceuticals are as follows:

1. Oil in water.
2. Water in oil.
3. Bi-continuous microemulsion.

In all three types of microemulsions, the is stabilized by a suitable combination of surfactants



#### Advantages of Microemulsion Based Systems:<sup>7</sup>

Microemulsions are a thermodynamically stable system, and the stability enables self-emulsification of the system.

- The property of microemulsions does not depend on the process used.
- They can solubilize both hydrophilic and lipophilic drugs, including drugs that are relatively insoluble in both aqueous and hydrophobic solvents. That is why they are called supersolvents. This property of microemulsions is due to the formation of microdomains of different polarity in the same single-phase system.
- The hydrophilic or lipophilic dispersed phase can act as a reservoir for lipophilic or hydrophilic drugs.
- Drug release through the membrane follows pseudo-zero-order kinetics and depends on the volume of the dispersed phase, the distribution of the drug, and the rate of drug transport across the membrane.
- Microemulsions can be sterilized by filtration due to their small size.
- The same microemulsion can carry both a lipophilic and a hydrophilic drug.

- Microemulsions are easy to prepare and do not require any significant energy input during preparation.
- Microemulsions improve the effectiveness of the drug and make it possible to reduce the total dose.

#### Disadvantages of Microemulsion Based Systems:<sup>7</sup>

- A high concentration of surfactant and co-surfactant is required.
- Limited solubilizing capacity for substances with a high melting point.
- The surfactant must be non-toxic for use in pharmaceutical applications.
- Microemulsion stability is affected by environmental parameters such as temperature and pH. These parameters change after delivery of the microemulsion to patients.

#### Method 11 of Preparing a Microemulsion:

A method of forming a microemulsion includes the following steps: Forming a mixture of liquids to produce a microemulsion-forming liquid system.

- To divide the liquid mixture into at least two mixture streams.
- Pressurize each fluid stream to a minimum of 4000 psi.
- Discharge each pressurized stream through a suitable nozzle at a velocity of at least 40 m/s into a low pressure zone filled with mixture. Mixed flows converge in this low pressure zone. These create a turbulent jet interaction of the flow along a common boundary.

- The microemulsion has a diameter of about 1  $\mu\text{m}$  or less and comprises droplets of the dispersed phase for removing the formed microemulsion from the low pressure zone.

#### Solubilization of Poorly Soluble Drugs 3: Solutions, Emulsions, Microemulsions, and Micelles

The interactions between solutes and solvents can be qualitatively and quantitatively modified to improve drug solubility. For example, using buffers to adjust pH to increase ionization of weakly acidic or weakly basic drugs enhances the ionic dipole interaction between solute and solvent. The addition of co-solvents lowers the dielectric constant of water and promotes hydrophobic interactions between drug molecules and the solvent system.

#### Mechanisms of Solubility Enhancement

In the presence of significant amounts of oil, surfactants concentrate at the oil/water interface and form:

- If the oil content is low, small surfactant beads encased in oil form, so-called swelling micelles or microemulsions.

- The active ingredient can be solubilized in the oily core and/or at the interfaces of these structures. The major site of drug solubilization depends on its hydrophobicity and interaction with surfactants and/or cosurfactants.

- Microemulsions differ from emulsions by the amount of dispersed phase, unlike micelles in the presence of oil.

- Microemulsions often require co-solvents and/or co-surfactants to facilitate their formation. Both microemulsions and micelles are suitable for preparing aqueous solutions of hydrophobic drugs.
- The physical properties, drug entrapment mechanisms, and physicochemical interactions of the constituents of these systems determine drug dissolution capacity and physical stability during storage and dilution.

### Drug entrapment and structure:

- The location of solubilized drugs in microemulsion systems depends on the hydrophobicity and structure of the solute. The maximum amount of hydrophobic drug solubilized depends on the curvature of the interface.
- The interfacial surfactant layer exhibits a positive curvature towards the dispersed phase. This is determined by both the relative volume of the dispersed phase and the spontaneous curvature of the surfactant molecules. The drug loading capacity is higher when the drug molecule uptake is facilitated at the interface and the natural curvature is smaller than the actual curvature.
- Using phase equilibrium analysis, the interfacial partition coefficient of solutes was weakly dependent on surfactant concentration rather than on solute concentration and aggregate shape. It highly depends on factors affecting the surface pressure or the bending moment of the surface film. B. Solvent type and external electrolyte type and concentration.
- The presence of the solute itself affects the system depending on the properties of the solute and surfactant. The phenomenon of drug solubilization at the interface affects not only drug loading capacity but also drug precipitation upon dilution.

### Microemulsion solubilization capacity:

Microemulsion systems can often solubilize larger amounts of drug than the individual components. This high solubilization capacity was attributed to the interfacial sites for drug solubilization, which have a higher solubilization capacity than the core. Higher interfacial solubilization capacity is a function of drug-surfactant interactions leading to drug association at the interface. These interactions depend on the hydrophobicity, functional groups, and morphology of the drug and surfactant/co-surfactant. The solubilization capacity decreases progressively with water dilution when the micellar system reaches the o/w microemulsion system via the swollen w/o reverse micelles of the bicontinuous phase. Evaluation of drug solubilizing capacity at various dilution levels allows formulators to define an appropriate dilution range for a given formulation with minimal potential for drug precipitation.

### Microemulsion solubilization capacity:

Microemulsion systems can often solubilize larger amounts of drug than the individual components. This high solubilizing capacity is attributed to the drug-solubilizing interface sites, which have higher solubilizing capacity than the core. The higher solubilizing capacity at the interface is a function of drug-surfactant interactions leading to drug association at the interface. These interactions depend on the hydrophobicity, functional groups, and morphology of the drug and surfactant/co-surfactant. The solubilizing capacity decreases progressively with water dilution as the micellar system reaches the o/w microemulsion system via the deswelled w/o micelles of the bicontinuous phase. Evaluation of drug solubilizing capacity at various dilution levels allows formulators to define an appropriate dilution range for a given formulation with minimal potential for drug precipitation.

### Microemulsion Characterization:

Includes physical and chemical testing associated with oral liquid dosage forms. Relates to composition effects on physical parameters such as assay, content uniformity, active substance (impurity) stability, appearance, pH, viscosity, density, conductivity, surface tension, dispersed phase size and zeta potential do.



## Microemulsion Applications in Formulations:

### Solid Controlled Release Microemulsion:

Microemulsion is used to form a controlled release product by dispersing the microemulsion in a vehicle and mixing until uniform. The solvent is then removed by methods such as evaporation under reduced pressure, spray drying, etc., resulting in solidification and controlled release of the drug from the microemulsion<sup>21</sup>.

### Nanocapsules from W/O microemulsions:

The advantage of producing PECA nanocapsules by interfacial polymerization of water-in-oil microemulsions over other methods is that they maintain stability and can be used with certain bioactive substances, especially proteins. It may be related to achieving efficient encapsulation of peptides. Various physicochemical properties of nanocapsules such as size, wall thickness, polymer molecular weight, and release rate can be controlled by manipulating some of the formulation variables. B. Amount of monomer used, water weight fraction of aqueous component of microemulsion, and pH<sup>22</sup>. Anju Graf et al. also mention insulin nanoparticles prepared from w/o microemulsions by interfacial polymerization method<sup>23</sup>.

### Nanosuspension:

Michele Trotta et al. describes the formulation of griseofulvin nanoparticles from water-dilutable microemulsions. Using optimized formulations, this nanosuspension can be prepared by microemulsion diffusion techniques using pharmaceutically acceptable solvents such as butyl lactate. Sub-100 nm griseofulvin nanoparticles with low polydispersity were obtained. The dissolution rate of griseofulvin particles obtained by the solvent diffusion method was higher than that of commercial products<sup>24</sup>.

## Drug Delivery Applications:

### Parenteral Use:

microemulsions are used for parenteral drug delivery due to their small particle size and low viscosity. Chong-Kook Kim et al. Phospholipid-based microemulsions were prepared using ethanol as a co-solvent by the natural emulsification method. Plasma concentrations of flurbiprofen after intravenous microemulsion administration were similar to concentrations after commercial liposuction. However, the T<sub>1/2</sub>, AUC and MRT of the flurbiprofen-loaded microemulsion were significantly increased. This microemulsion may also reduce uptake into RES-rich organs due to the increased surface hydrophilicity of the microemulsion, which is one of the properties of this particular drug delivery system<sup>25</sup>. Chong-Kook Kim et al. We are also investigating a parenteral formulation of ATRA. This formulation overcomes that solubility limitation by using a phospholipid-based microemulsion system as a carrier<sup>26</sup>. Jiang Ping Jewett et al. We have studied the use of chitosan in microemulsion formulations. Chitosan may significantly increase the brain uptake of nobiletin while decreasing the concentration of drug delivered to the heart and kidneys.

### Transdermal Application:

transdermal formulations have the advantage over oral formulations as first-pass metabolism, thus increasing bioavailability. Ljiljana Djordjevic and al. studied microemulsions for the delivery of amphiphilic drugs for skin application, drug effects on vehicle microstructure, and drug release kinetics. Jane Lawrence and others formulated gelatin-stabilized microemulsion-based organogels and also studied their rheology and applications in iontophoretic transdermal drug delivery. Urti et al. Estradiol microemulsion formulated for topical administration. Microemulsion formulations increased estradiol flux 200- to 700-fold over controls, but decreased permeability coefficients by 5- to 18-fold. The superior transdermal flux of estradiol was due to a 1500-fold improvement in solubilization of estradiol

by microemulsion. This result suggests that microemulsions are a potential vehicle for enhancing topical delivery of estradiol.

## Oral Formulations:

microemulsion formulations have superior bioavailability compared to other oral formulations such as hydroalcoholic solutions, suspensions and coarse emulsions. Sylvie Crust-Mancier et al. described improved oral bioavailability of cefpodoxime proxetil by formulating a submicron oil-in-water emulsion<sup>31</sup>. Kosaku Kawakami and others. We worked on a microemulsion formulation known to improve the bioavailability of poorly soluble drugs. Nitrendipine has been used as a sparingly soluble model drug and its absorption was significantly improved using a microemulsion formulation compared to suspensions or oil solutions<sup>32</sup>. Chong-Kook Kim et al. described the improved bioavailability of cyclosporin A by using an O/W microemulsion. This enhancement is believed to be due to a combination of factors, including drug solubilizing effects and increased drug permeability across the intestinal membrane. In other words, the bioavailability of drugs loaded into microemulsions depended on the physicochemical properties of the drug and the o/w microemulsion<sup>33</sup>. Stretched

## SMEDDS:

SMEDDS contains the non-aqueous component of the microemulsion and when diluted with an aqueous phase with gentle stirring readily disperses to form a microemulsion. SMEDDS are often preferred over microemulsion formulations of hydrolysis-sensitive drugs, and their small volume allows them to be packaged in soft gelatin capsules for oral administration. A self-microemulsifying drug delivery system (SMEDDS) to improve the oral bioavailability of the poorly water-soluble drug simvastatin was studied by Sun Hang Choc et al. Hiroshi Aratani formulated a new O/W H microemulsion formulation that improves oral bioavailability by increasing the solubility of poorly water-soluble compounds. The solubility-improving effect of this O/W microemulsion has been studied for about 11 poorly water-soluble compounds such as ibuprofen, ketoprofen, chloramphenicol, testosterone, tolbutamide, tamoxifen, disopyramide, and other new compounds. increase.

## Others:

Ljiljana Djordjevic et. We investigated the effects of both formulation parameters and carrier structure on the in vitro release kinetics of the amphiphilic drug diclofenac diethylamine (DDA) from microemulsions<sup>51</sup>. Trotta et al. al. studied the phase behavior of a microemulsion system containing lecithin and lysolecithin as surfactants<sup>52</sup>. Ruth Shett. al. He studied the phase behavior and particle size analysis of oil-in-water phospholipid microemulsions<sup>53</sup>.

## Conclusions:

microemulsion is a system that uses large amounts of surfactants to solubilize drugs. Therefore, for lipophilic drugs, it can also increase drug solubility. Dosage forms such as microemulsions offer useful solutions to stability and bioavailability issues. Microemulsions prepared using oils, surfactants and co-surfactants were stable and clear for an acceptable period of time. It is also a very useful drug delivery technique when rapid access to drugs is required.

Microemulsions protect labile drugs, control drug release, increase drug solubility, increase bioavailability, and reduce patient variability, as well as formulate formulations suitable for most routes of administration. is shown. However, there is still a considerable amount of fundamental work to characterize the physicochemical behavior of microemulsions that needs to be performed before realizing their potential as versatile drug delivery vehicles.

**REFERENCES:**

1. www.wikepedia.net
2. Swarbrick J. and Boylan J. Emulsion and Microemulsion. Encyclopedia pharmaceutical Technolog. Marcel Dekker. 2002; 2: 1066-1085.
3. Narang AS, Delmarre D and Gaoc D. Stable drug encapsulation in micelles and microemulsions: Review. Inte. J. of Pharm. 2007; 345: 9–25.
4. US Patent 6902756: Transparent high oil loaded microemulsions.
5. Lawrence JM and Gareth RD. Microemulsion-based media as novel drug delivery systems. Adv. Drug Del. Rev. 2000; 45: 89–121.
6. US Patent 6623765: Microemulsion and micelle systems for solubilizing drugs.
7. Vyas SP and Khar RK. Submicron emulsions in targeted and controlled drug delivery. In Novel Carrier Systems. CBS Publishers and Distributors, New Delhi. 2002; 282–302.
8. Shaji J and Reddy MS. Microemulsions as drug delivery systems. Pharma Times. 2004; 36(7); 17–24.
9. United States Patent 5750124: W/O/W emulsions.
10. WWW.wikepedia. Net
11. United States Patent 4908154: Method of forming a microemulsion.
12. Microemulsion review- Indian drugs
13. Benita S. Microemulsions for solubilization and delivery of nutraceuticals and drugs. Microencapsulation - Methods and Industrial Application. Taylor and Francis. 2005; 2 :
14. Goddeeris C et.al. Light scattering measurements on microemulsions: Estimation of droplet sizes. Pharmaceutical Nanotechnology. Inter. J. of Pharm. 2006; 312: 187–195.
15. Matija T et.al. Water–Tween 40®/Imwitor 308®–isopropyl Myristate microemulsions as delivery systems for ketoprofen: Small-angle X-ray scattering study. Pharmaceutical Nanotechnology. Inter. J. of Pharm. 2006; 327: 170–177.
16. Constantinides PP and Seang HY. Particle size determination of phase-inverted water-in-oil microemulsions under different dilution and storage conditions. Inter. J. of Pharm. 1995; 115: 225-234.
17. Zhanga X and Kwong YC. Microemulsion synthesis and electrocatalytic properties of platinum–cobalt nanoparticles. J. of mat. chem. 2002; 12: 1203–1206.
18. Podlogar F. Structural characterization of water–Tween 40®/Imwitor 308®–isopropyl myristate microemulsions using different experimental methods. Inter. J. of Pharm. 2004; 276: 115–128.
19. Lawrence M and Warisnoicharoen W. Recent Advances in Microemulsions as Drug Delivery Vehicles. Nanoparticulates as drug delivery carriers. Imperial college press. 2006; 125- 160.
20. Ljiljana D and Marija P. The influence of cosurfactants and oils on the formation of pharmaceutical microemulsions based on PEG-8 caprylic/capric glycerides. Inter. J. of Pharm. 2008; 352: 231–239.
21. United States Patent 6306434: Pharmaceutical composition comprising cyclosporin solid-state microemulsion.
22. Watnasirichaikul S et.al. Effects of formulation variables on characteristics of poly(ethylcyanoacrylate) nanocapsules prepared from w/o microemulsions. Inter. J. of Pharm. 2002; 235: 237–246.
23. Anja G et.al. Microemulsions containing lecithin and sugar-based surfactants: Nanoparticle templates for delivery of proteins and peptides. Pharmaceutical Nanotechnology. Inter. J. of Pharm. 2008; 350: 351–360.
24. Michele T et.al. Preparation of griseofulvin nanoparticles from water-dilutable microemulsions. Inter. J. of Pharm. 2003; 254: 235–242.
25. Kyung P et.al. Phospholipid-based microemulsions of flurbiprofen by the spontaneous emulsification process. Inter. J. of Pharm. 1999; 183: 145–154.
26. Seung RH et.al. Phospholipid-based microemulsion formulation of all-trans-retinoic acid for parenteral administration. Inter. J. of Pharm. 2004; 276: 175–183.
27. Jing Y et.al. Distribution of nobiletin chitosan-based microemulsions in brain following i.v. injection in mice. Pharmaceutical Nanotechnology. Inter. J. of Pharm. 2008; 352: 256–262.
28. Ljiljana D et.al. Characterization of caprylocaproyl macrogolglycerides based microemulsion drug delivery vehicles for an amphiphilic drug. Inter. J. of Pharm. 2004; 271: 11–19.
29. Shilpa K. Gareth DR and Jayne M.L. Gelatin-stabilised microemulsion-based organogels: rheology and application in iontophoretic transdermal drug delivery. J. of Contr. Rel. 1999; 60: 355–365.
30. Peltola S et.al. Microemulsions for topical delivery of estradiol. Inter. J. of Pharm. 2003; 254: 99–107.
31. Georges N et.al. Improvement of cefpodoxime proxetil oral absorption in rats by an oil-in-water submicron emulsion. Inter. J. of Pharm. 2003; 263: 165–171.



32. Kohsaku K et.al. Microemulsion formulation for enhanced absorption of poorly soluble drugs II: In vivo study. *J. of Contr. Rel.* 2002; 81: 75–82.
33. Zhong GG et.al. Physicochemical characterization and evaluation of a microemulsion system for oral delivery of cyclosporin A. *Inter. J. of Pharm.* 1998; 161: 75–86.
34. Cheng MB et.al. Characterization of water-in-oil microemulsion for oral delivery of earthworm fibrinolytic enzyme. *J. of Contr. Rele.* 2008; 129: 41–48.
35. Ghosh PK et.al. Design and Development of Microemulsion Drug Delivery System of Acyclovir for Improvement of Oral Bioavailability. *AAPS PharmSciTech.* 2006; 7 (3): 77.
36. Hanan M and Laithy E. Preparation and Physicochemical Characterization of Dioctyl Sodium Sulfo succinate (Aerosol OT) Microemulsion for Oral Drug Delivery. *AAPS PharmSciTech.* 2003; 4 (1) Article 11.
37. Kanga BK et.al. Development of self-microemulsifying drug delivery systems (SMEDDS) for oral bioavailability enhancement of simvastatin in beagle dogs. *Inter. J. of Pharma.* 2004; 274: 65–73.
38. Hiroshi A, Tomita M and Hayashi M. The novel formulation design of O/W microemulsion for improving the gastrointestinal absorption of poorly water soluble compounds. *Inter. J. of Pharma.* 2005; 305: 61–74.
39. Zhang Q et.al. Preparation of nimodipine-loaded microemulsion for intranasal delivery and evaluation on the targeting efficiency to the brain. *Inter. J. of Pharm.* 2004; 275: 85–96.
40. Shelar D, Potnis V and Yeola G. Preparation of Carvedilol loaded microemulsion system for intranasal delivery.
41. Botner S, Levy H and Sintov A. Intranasal Delivery of Insulin via Microemulsion Spray.
42. Misra A et.al. Preliminary Brain-targeting Studies on Intranasal Mucoadhesive Microemulsions of Sumatriptan. *AAPS PharmSciTech.* 2006; 6(4): Article 8.
43. Andersson M, Greiff L, and Wollmer P. Nasal treatment with a microemulsion reduces allergen challenge-induced symptoms and signs of allergic rhinitis. *Acta Ota-Laryngologica.* 2008; .././all back up/patent/title~content=t713690940~db=all~tab=issueslist~branches=128 - v128128(6): 666 – 669.
44. Lianli L, Indranil N and Kim KH. Development of an ethyl laurate-based microemulsion for rapid-onset intranasal delivery of diazepam. *Inter. J. of Pharma.* 2002; 237: 77–85.
45. Bidyut KP and Satya PM. Uses and applications of microemulsions. *Current science.* 2001; 80(8): 25.
46. European Patent EP0529883: Microemulsion.
47. United States Patent 6531144: Microemulsion aerosol composition.
48. United States Patent 5376441: Microemulsion polymerization systems and coated materials made there from.
49. European Patent EP1648412: Microemulsions and its use for preventing airway diseases.
50. United States Patent 6426078: Oil in water microemulsion.
51. Djordjevic L, Primorac M and Stupar M. In vitro release of diclofenac diethylamine from caprylocaproyl macrogolglycerides based microemulsions. *Inter. J. of Pharma.* 2005; 296: 73–79.
52. Trotta M et.al. Phase behaviour of microemulsion systems containing lecithin and lysolecithin as surfactants. *Inter. J. of Pharma.* 1996; 143: 67-73.
53. Ruth SH et.al. Phase studies and particle size analysis of oil-in-water phospholipid microemulsions. *Inter. J. of Pharma.* 1995; 116: 253-261.